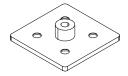


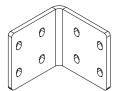
Hardware/Parts List:



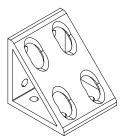
Typical Plates & Mounting Brackets



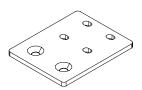
3" x 3" Leveler Plate



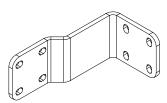
2.7" x 2.7" Spine to Spine 90° Corner Bracket



8 Hole Beam to Post Inside Corner Bracket



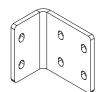
3" x 3.75" Post to Spine Connector Plate



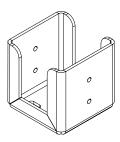
1.96" x 3" x 5" Spine to Spine Stand-Off Desk Hgt. to Cred. Hgt.



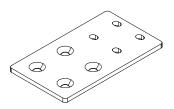
1.5" x 3" Leveler Plate



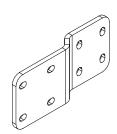
1.7" x 2.7" Spine to Spine 90° Corner Bracket



3" x 3" x 3" U-Shaped Hutch Bracket



3" x 5.25" Post to Spine Connector Plate



2.5" x 5.5" Spine to Post Single Sided Plate

Fasteners



10-32 x 1/2" Flat Head Screw



1/4-20 x 1/2" Button Socket Cap Screw



10-32 x 1" Machine Screw



5/16-18 x 1" Flat Head Screw



10-32 Nut



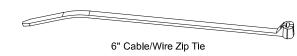
1/4-20 Drop-In T-Nut

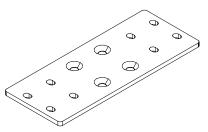


10-32 Drop-In T-Nut

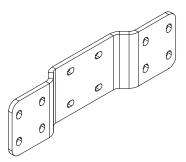


Cable Mount Block 1/4 Turn Connection





3" x 7.5" Post to Spine Connector Plate



2.5" x 8.76" Spine to Post to Spine Double Sided Plate

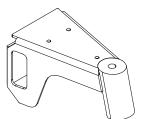
Hardware/Parts List:



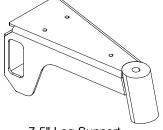
Leg Support Brackets



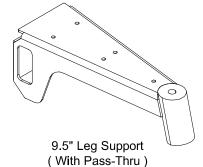
3.5" Leg Support (With Pass-Thru)



5.5" Leg Support (With Pass-Thru)



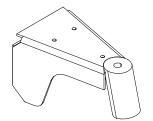
7.5" Leg Support (With Pass-Thru)



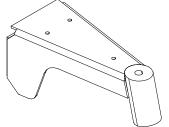
WKSF Leg Bracket 4" x 4" w/ Angled Sleeve



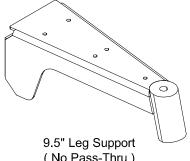
3.5" Leg Support (No Pass-Thru)



5.5" Leg Support (No Pass-Thru)



7.5" Leg Support (No Pass-Thru)

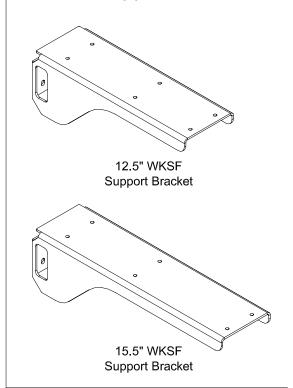


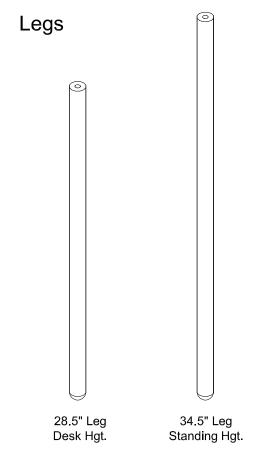
(No Pass-Thru)



Spine End Cap

WKSF Support Brackets

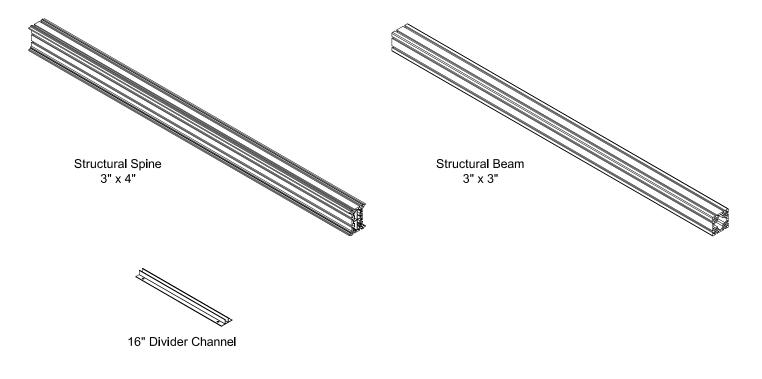


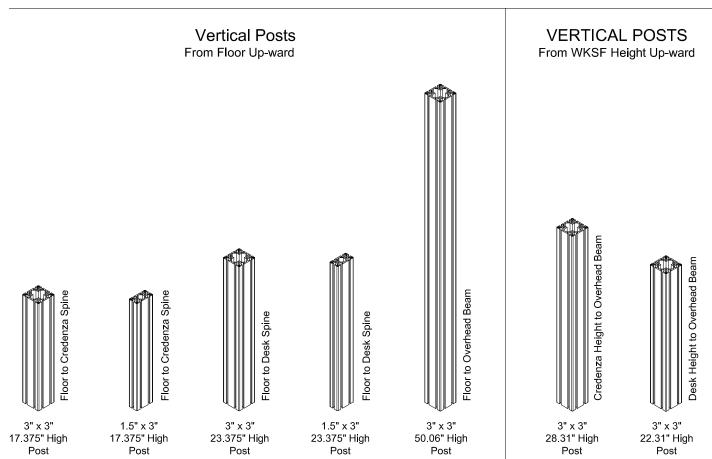


Structural Components



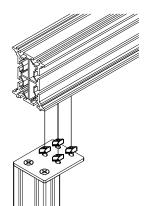






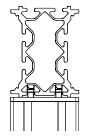


Typical T-Nut Fastener Installation Instructions

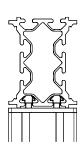


These General Instructions Shall Apply to All Bracket and Plate Connections that Require T-Nut Fasteners as Part of the Connection.

- Insert 1/4-20 x 1/2" BSCS Thru Hole in Plate / Bracket & Thread T-Nut 2-Turns Onto Bolt. Repeat for Rest of Connection Holes.
- Next, Align All T-Nuts so that they Match the Extrusion Being Connected & Depress Into Channel.

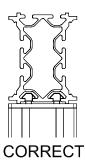


- Should Look Like This Before Further Tightening Takes Place.



ATTENTION:

- As Initial Tightening of Each BSCS Begins, T-Nuts Must Pivot in Channel Engaging the Shoulders of T-Nut Against the Walls of the Channel.
- Pay Special Attention that Each T-Nut "Engages" Before Continuing to Tighten Each Bolt.
- -Repeat Until All Bolts Have Been Tightened.

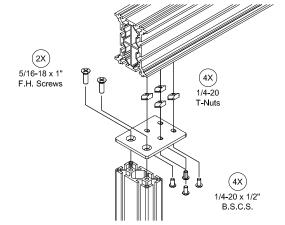


INCORRECT
Shoulders Did Not Engage
Into Sides of Channel.

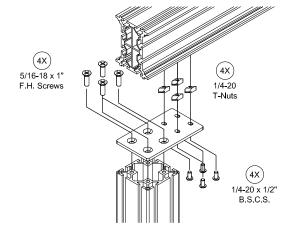




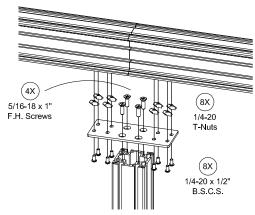
Floor Posts With Pre-Installed Leveler Plates & Levelers



Typical 1.5" x 3" Post to Spine Connection

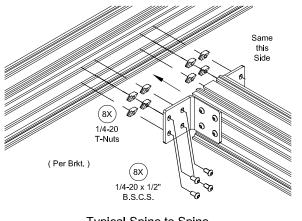


Typical 3" x 3" Post to Spine Connection



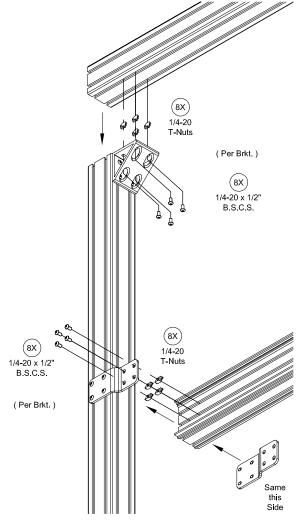
Typical 3" x 3" Post to Spine Joint Connection





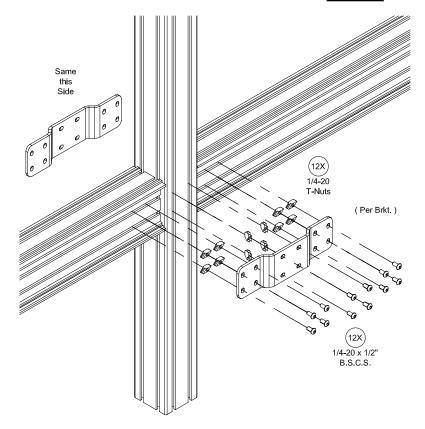
Typical Spine to Spine "T-Connection" Same Height

Typical Overhead Beam to Post Connection

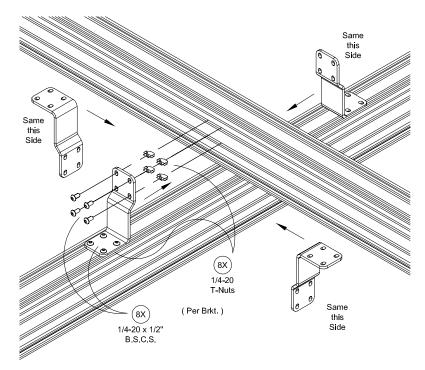


Typical Spine to Post w/ Overhead Beam Connection

(Up-Ward View)

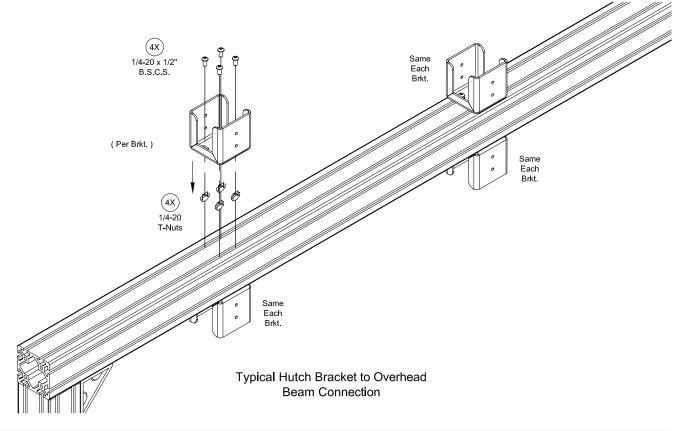


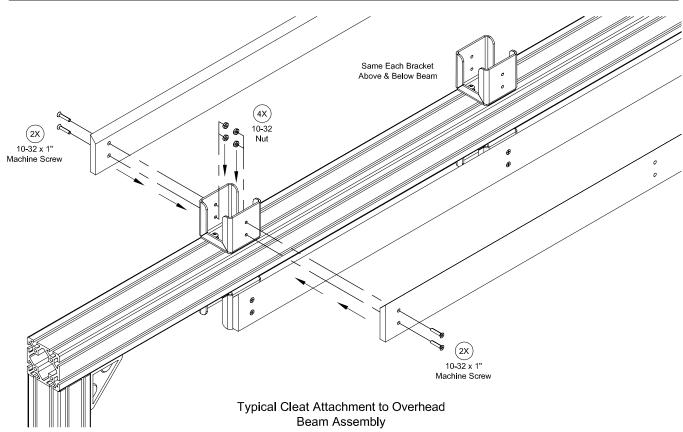
Typical Spine to Post to Spine Connection



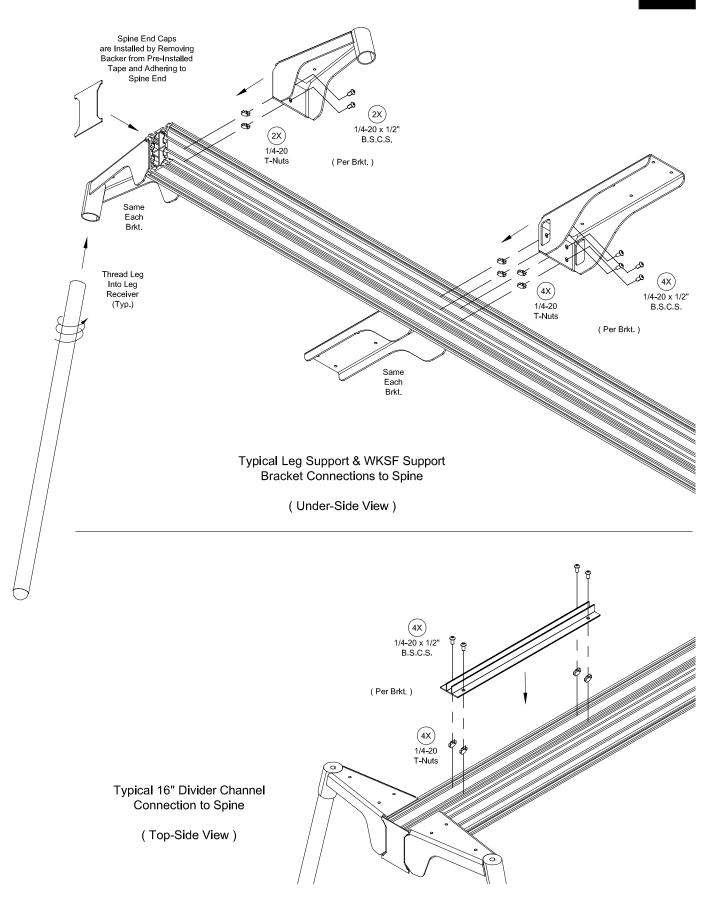
Typical Desk Height Spine Intersecting Credenza Height Spine @ 90° Connection





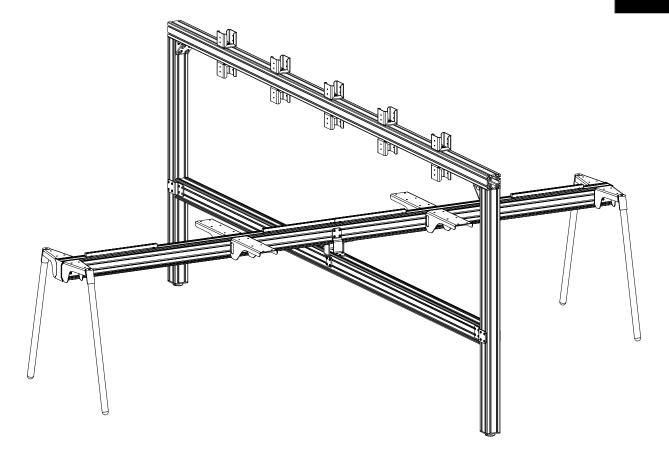




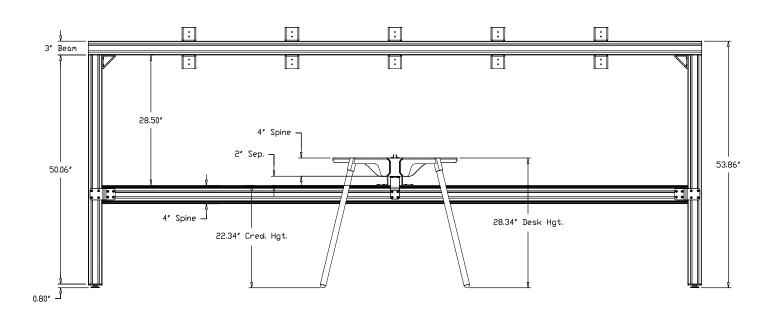


Example Structural Assembly Views





Typical Connections Over-View Diagram



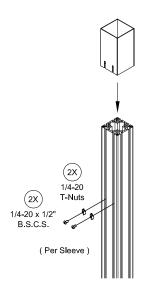
Typical Structural Heights Diagram

(Heights Shown Do Not Include WKSF Thickness)

Example Structural Assembly Views

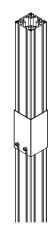


Typical Post Sleeve Installation



NOTE: Sleeve must be Slid Down Over Top of Post Prior to Connecting Upper Horizontal Structural Beams to Post.

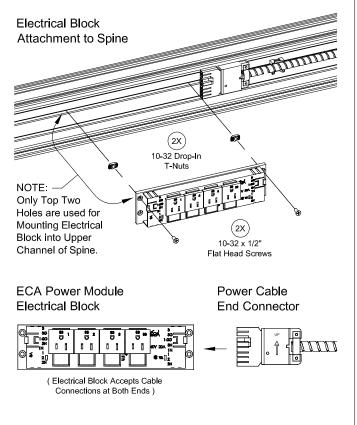
Slots at Bottom of Sleeve to be Captured by Heads of B.S.C.S. Bolts. Temporarily Tighten Sleeve in a Location out of the way for Upper Structural Beam Connections.

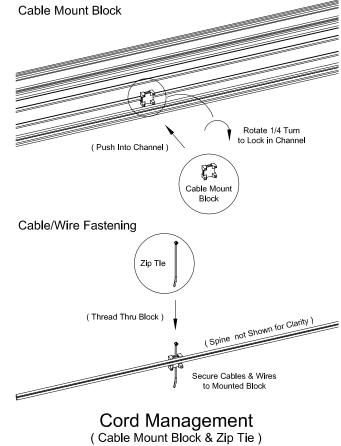


Actual Installed Location of Sleeve will be Determined Once Overhead Hutch is Installed on Structure by Loosening Bolts and Sliding Sleeve up to Meet Under-Side of Overhead Unit.

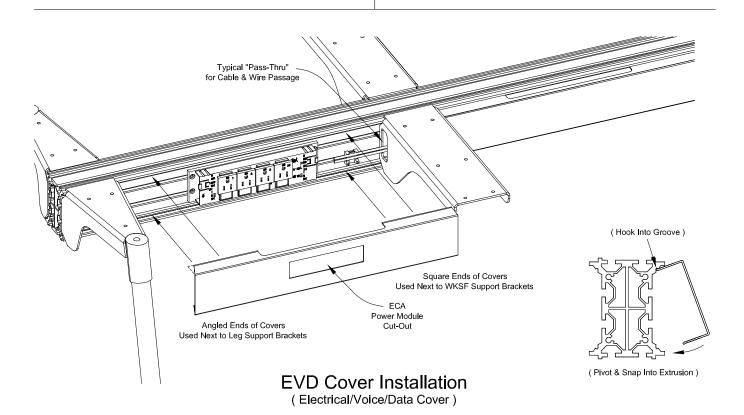
Electrical Mounting Details





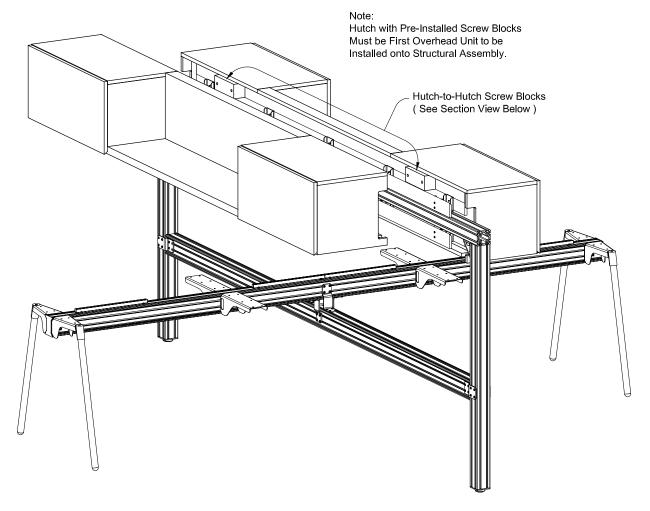




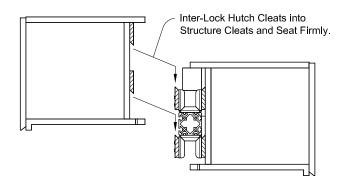


Open-Plan Layout Casegoods Installation Overhead Hutch Installation Details

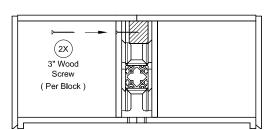




Hutch Installation to Structural Assembly



With Overhead Units Positioned and Held Together Along the Top, Install Provided 3" Wood Screws Thru Interior Back Panel into Hutch-to-Hutch Screw Block to Tightly Fasten Overhead Units Together.

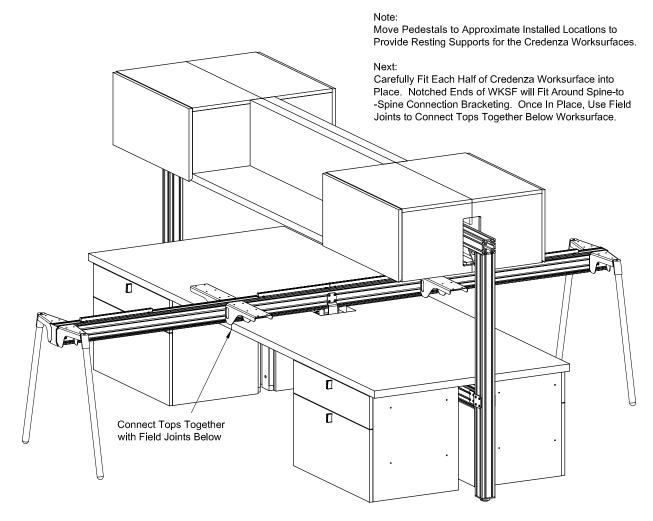


Cleat Seating (Section View)

Hutch to Hutch Fastening (Section View)

Open-Plan Layout Casegoods Installation Credenza Worksurface Pre-Installation Planning

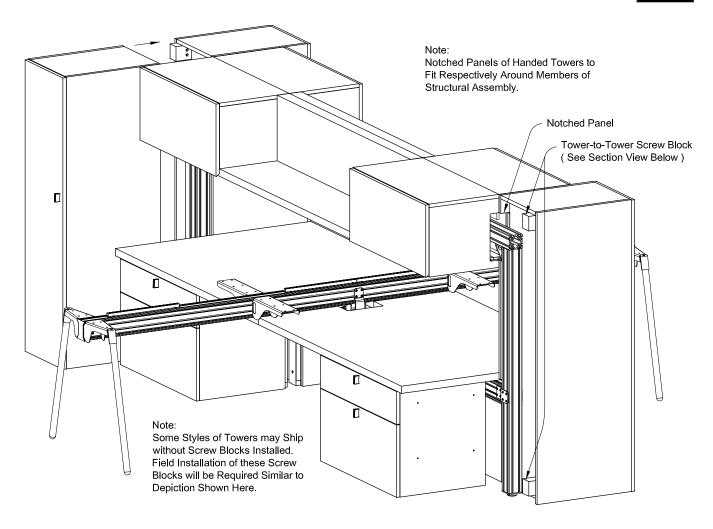




Credenza WKSF Pre-Installation to Structural Assembly

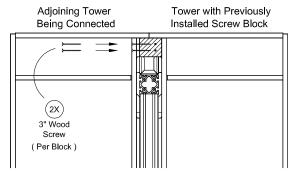
Open-Plan Layout Casegoods Installation Tower Installation Details





Tower Installation to Structural Assembly

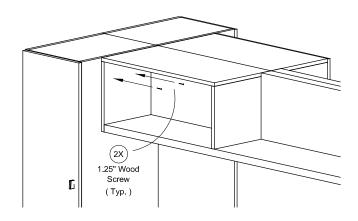
With Towers Leveled and Positioned, Install Provided 3" Wood Screws Thru Interior of Tower Back into Tower-to-Tower Screw Block to Tightly Fasten Tower Units Together.



Make Similar Connection with Lower Screw Block Located Towards Bottom of Towers. (Reference View Above)

Tower to Tower Fastening (Section View)

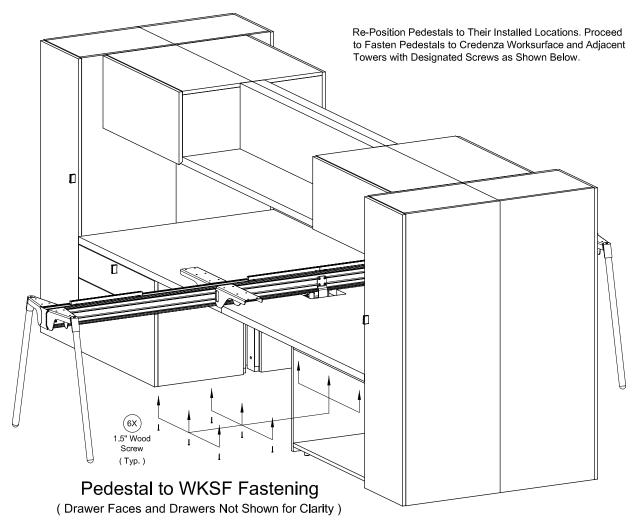
With Towers Leveled and Aligned with Overhead Units, Fasten Overheads Securely to Towers with Provided 1.25" Wood Screws Thru Interior of Unit.



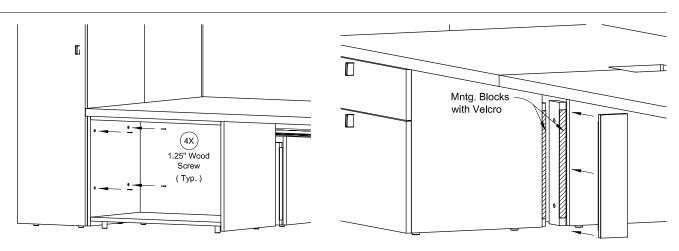
Hutch to Tower Fastening (Hutch Door Not Shown for Clarity)

Open-Plan Layout Casegoods Installation Credenza Pedestal Installation Details





Credenza Pedestal Installation to Structural Assembly



With Pedestals Leveled and Positioned, Secure Pedestals to Towers with Provided 1.25" Wood Screws Thru Interior of Unit.

Pre-Installed Mounting Blocks on Pedestal Backs using Velcro.

With Pedestals Secured and in Position, Install Access Covers to

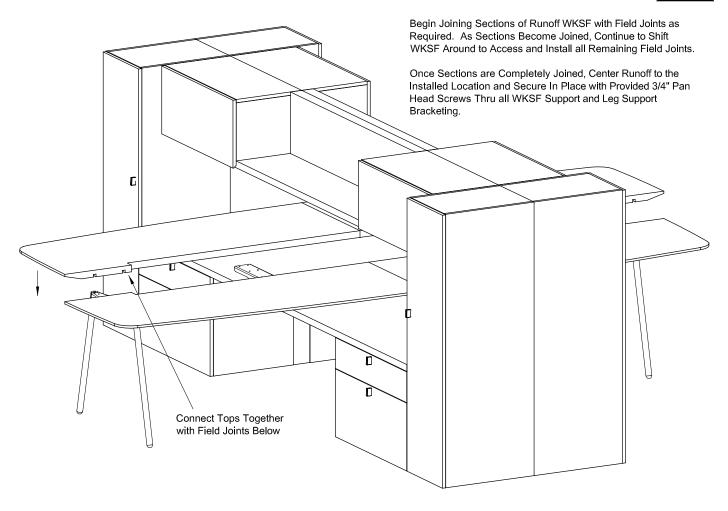
Pedestal to Tower Fastening

(Drawer Faces and Drawers Not Shown for Clarity)

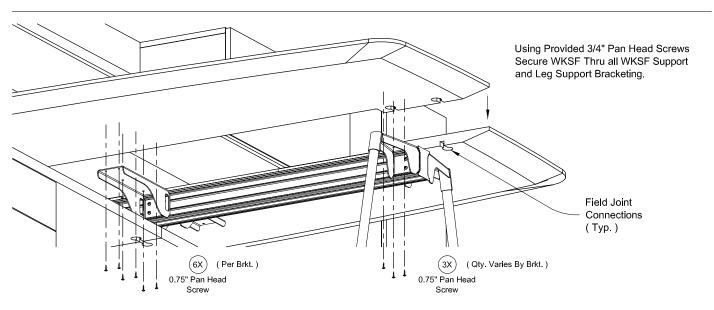
Access Cover Installation

Open-Plan Layout Casegoods Installation Runoff Desk Worksurface Installation Details





Runoff Desk WKSF Installation to Structural Assembly

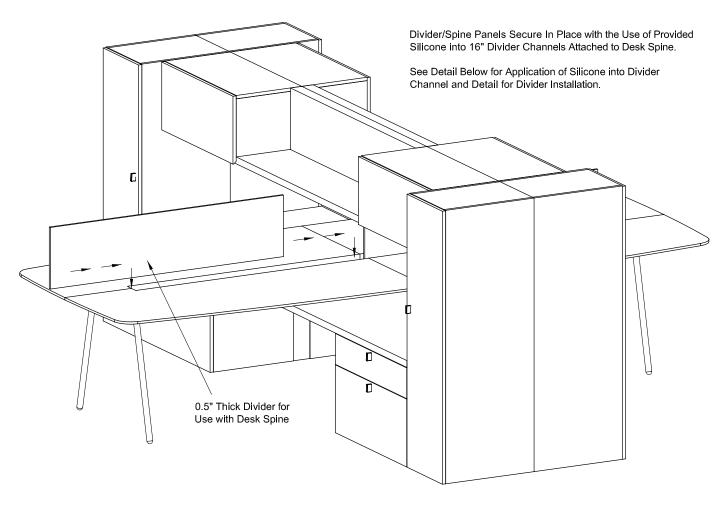


WKSF Fastening to Support Bracketing

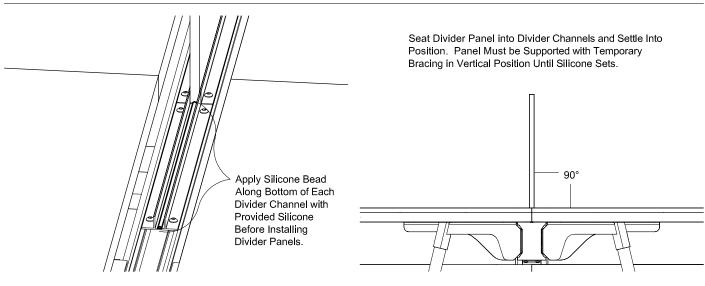
(Under-Side View)

Open-Plan Layout Casegoods Installation Divider/Spine Panel Installation Details





Divider/Spine Panel Installation to Structural Assembly

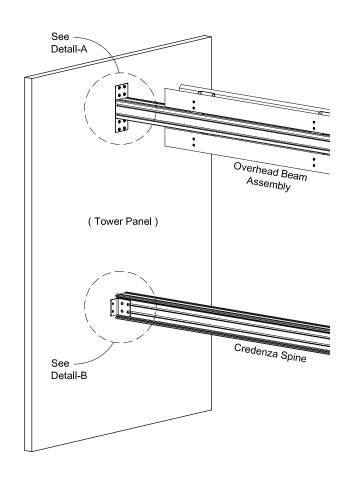


Silicone Application Detail

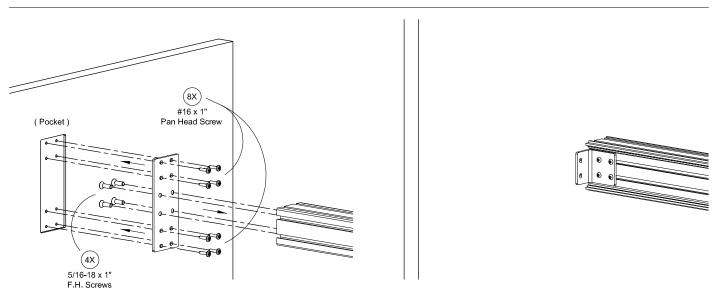
Divider/Spine Panel Installation

Open-Plan Layout Casegoods Installation Tower Panel to Structural Member Connection Details





Tower Panel to Structural Member Connections



Overhead Beam to Tower Panel Connection (Detail-A)

Credenza Spine to Tower Panel Connection (Detail-B)