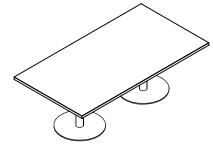
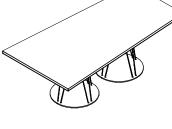
UNIVERS Installation Instructions





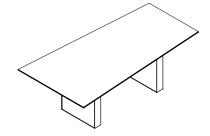


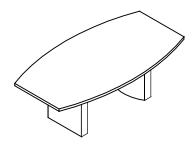


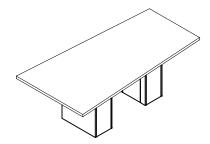


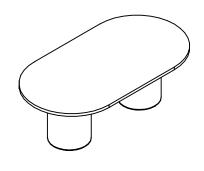












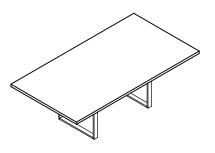


Table of Contents

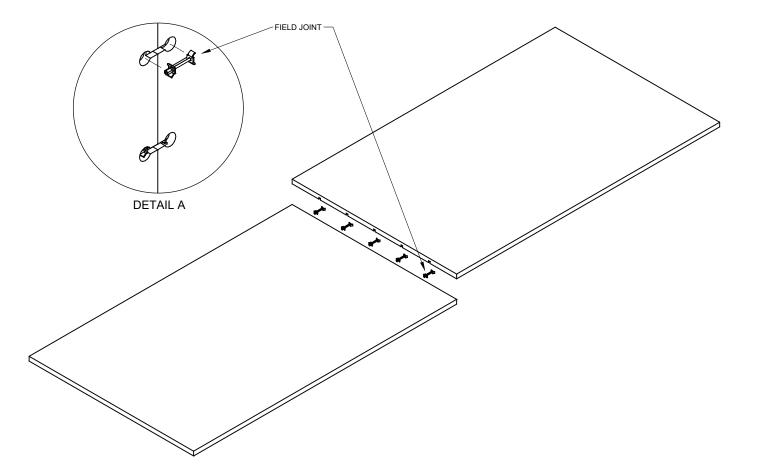
Coda-Vee
Coda-Wire
Coda-X
Uffizi Loop
Ryvit
Spyda-T
Spyda-X
Spyda-Y
Cylinder
Plinth
Zi-A
Zi-D

IMPORTANT ASSEMBLY NOTE FOR ALL MULTI-PIECE TOPS!

- DO NOT ASSEMBLE MULTI-PIECE TOPS UPSIDE DOWN AND FLIP OVER!

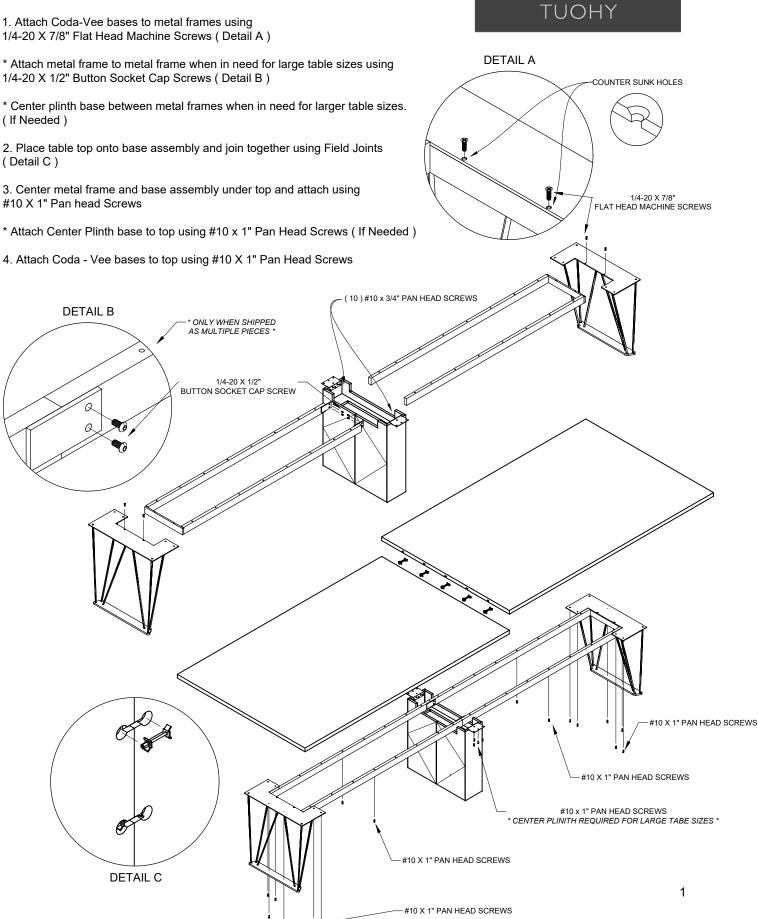
- If specific table instructions instruct to install table upside down, follow this assembly note over base assembly instructions and install table upside right.

- Rest top on bases, or another support option to assemble top pieces together from underside.
- Assemble table top together from underside using Field Joints (Detail A)
- Assemble base at same time as joining table pieces together per base assembly instructions.



CODA - VEE BASE

1. Attach Coda-Vee bases to metal frames using 1/4-20 X 7/8" Flat Head Machine Screws (Detail A)

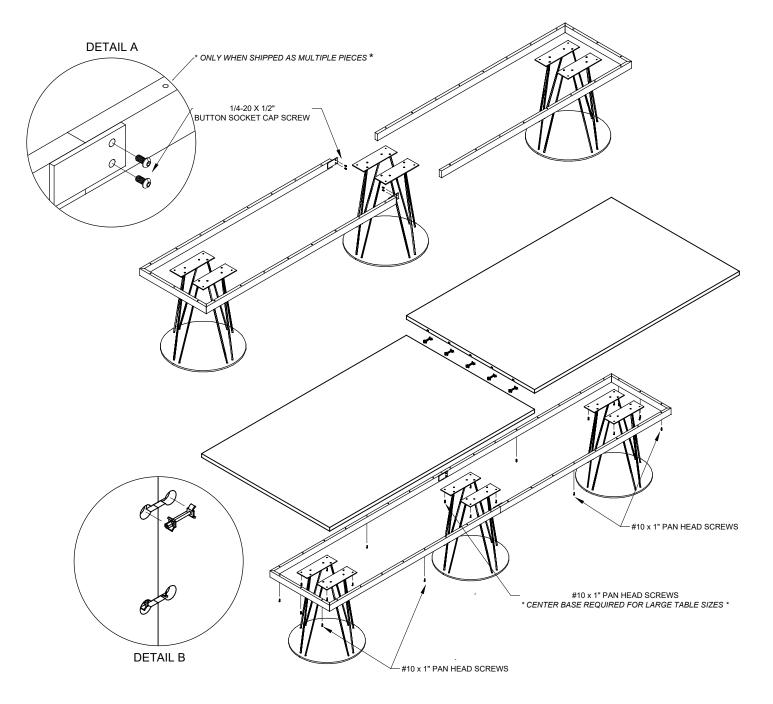


CODA - WIRE BASE

* Attach metal frame to metal frame when in need for large table sizes using 1/4-20 X 1/2" Button Socket Cap Screws (Detail A)

* Center Coda - Wire base between metal frames when in need for large table sizes.

- 1. Place top onto base assembly and join together using Field Joints (Detail B)
- 2. Center metal frame under table top and attach using #10 x 1" Pan Head screws
- * Attach Center Coda Wire base to top using #10 X 1" Pan head Screws (If Needed)
- 3. Attach Coda Wire bases to top using #10 X 1" Pan Head Screws

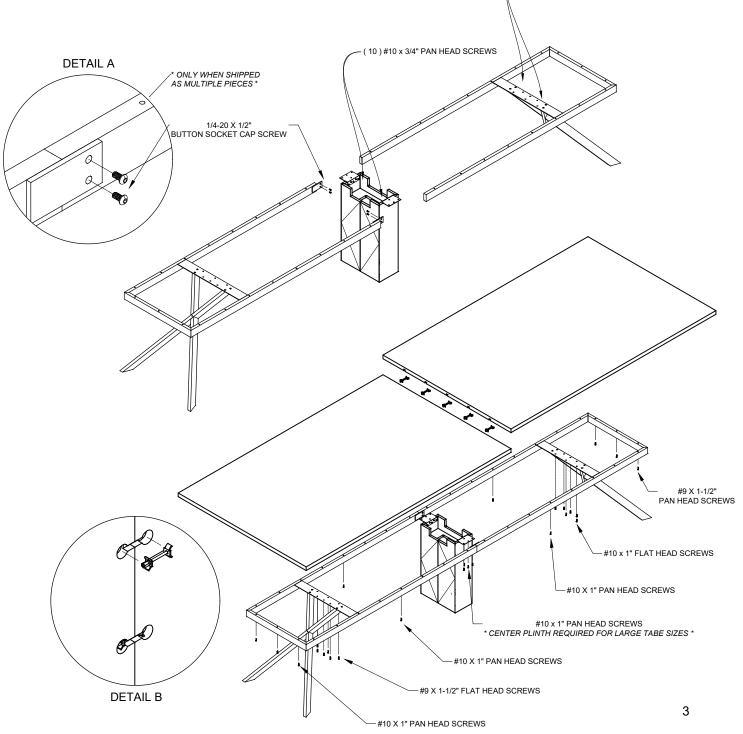


CODA - X BASE

 * Attach metal frame to metal frame when in need for large table sizes using 1/4-20 X 1/2" Button Socket Cap Screws (Detail A)

* Center plinth base between metal frames when in need for larger table sizes (If Needed)

- 1. Place table top onto base assembly and join together using Field Joints (Detail B)
- 2. Center metal frame and base assembly under top and attach using #10 X 1" Pan head Screws
- * Attach Center Plinth base to top using #10 x 1" Pan Head Screws (If Needed)
- 3. Attach Coda X bases to top using #9 X 1-1/2" x 1" Flat Head Screws



(8) 5/16-18 x 1" FLAT HEAD MACHINE SCREWS



1. Attach Loop End frames to tube supports using 5/16-18 X 5/8 " Button Head Socket Cap Screws (Detail A)

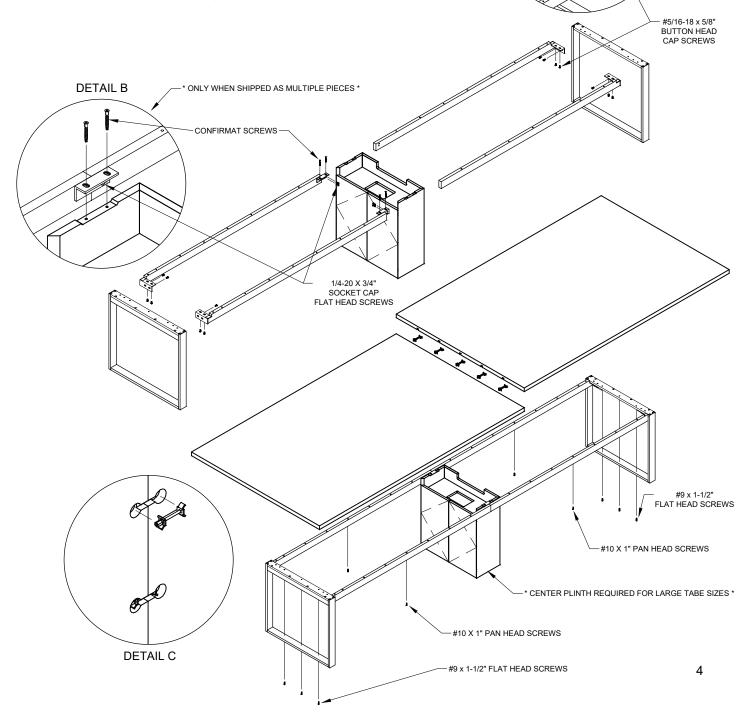
* Attach tube support to tube support when in need for large table sizes using $1/4-20 \times 3/4$ " Socket Cap Flat Head Screws (Detail B)

* Center plinth base between tube supports and attach using Confirmat Screws (If Needed)

2. Place table top onto base assembly and join together using Field Joints ($\mbox{Detail C}$)

3.Center metal frame and base assembly under top and attach using $\#10 \times 1"$ Pan head Screws

4. Attach Uffizi Loop bases to top using #9 x 1-1/2" Flat Head Screws



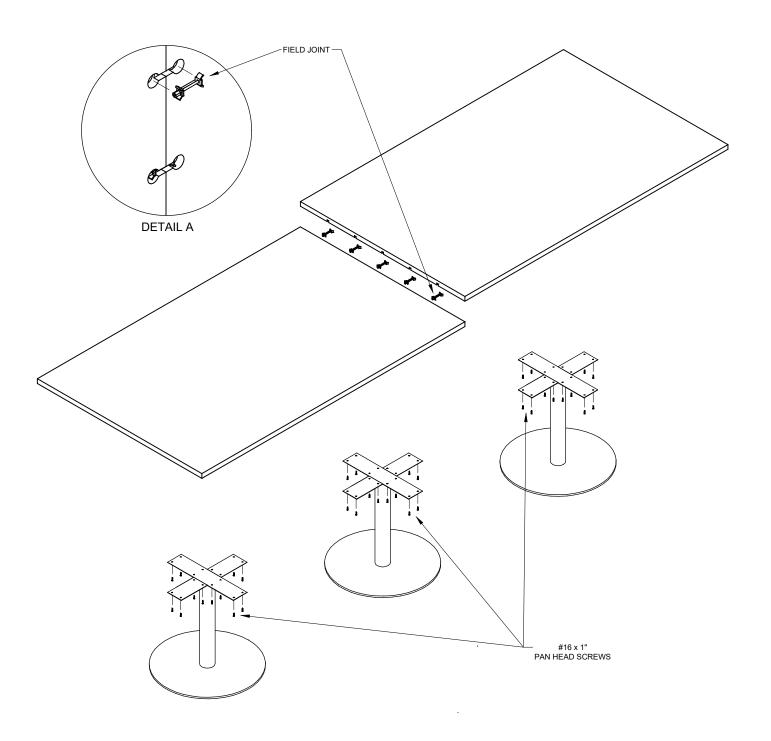
TUOHY

DETAIL A

RYVIT BASE

1. Assemble table top together using Field Joints (Detail A)

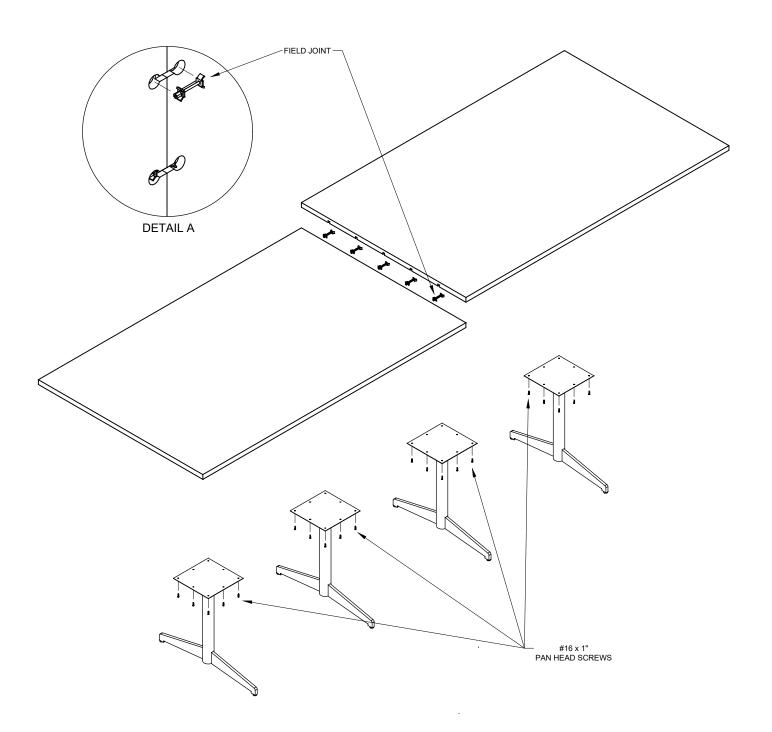
2. Center Ryvit bases under top and attach using #16 x 1" Pan Head Screws



SPYDA - T BASE

1. Assemble table top together using Field Joints (Detail A)

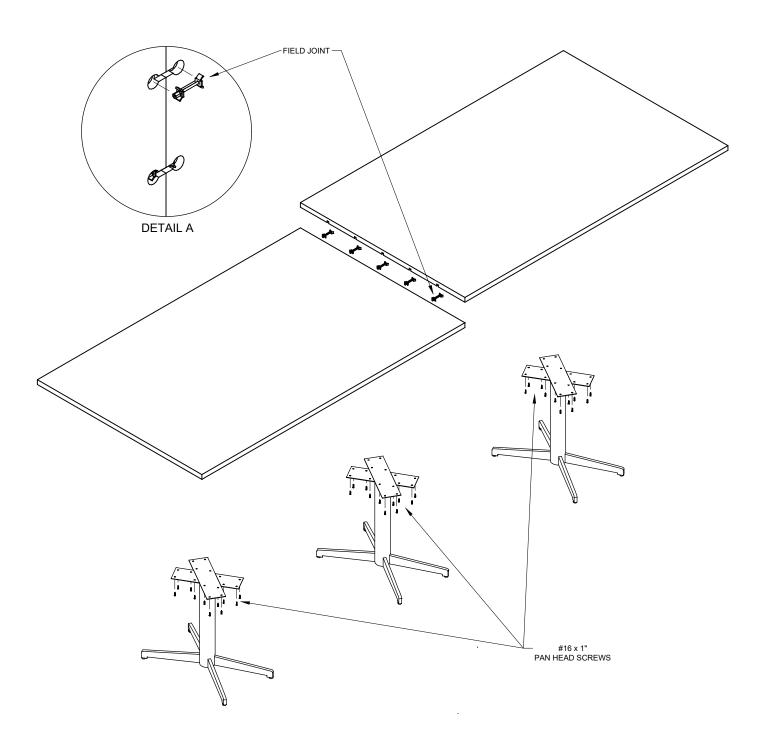
2. Center Spyda - T bases under top and attach using using #16 x 1" Pan Head Screws



SPYDA - X BASE

1. Assemble table top together using Field Joints (Detail A)

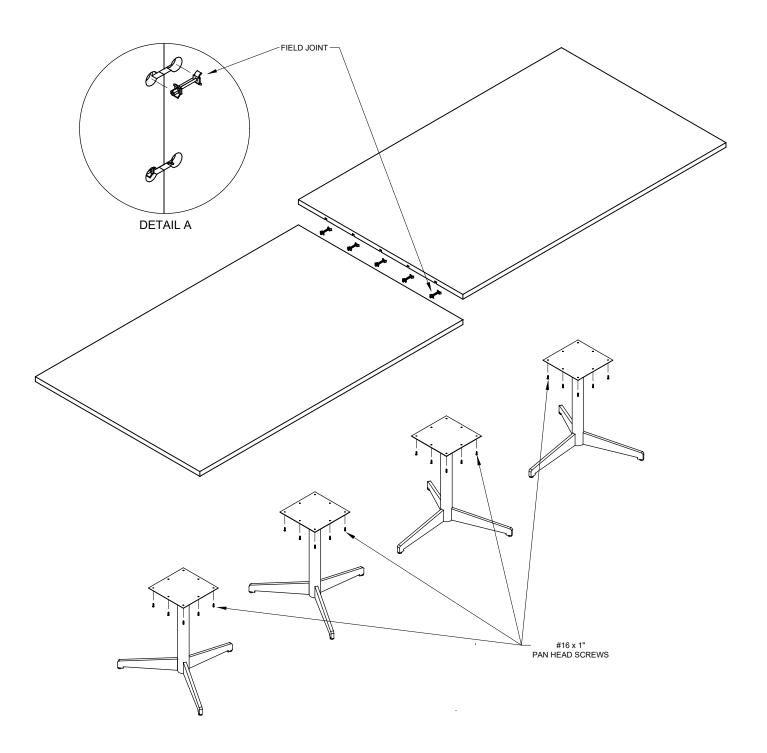
2. Center Spyda - X bases under top and attach using #16 x 1" Pan Head Screws



SPYDA - Y BASE

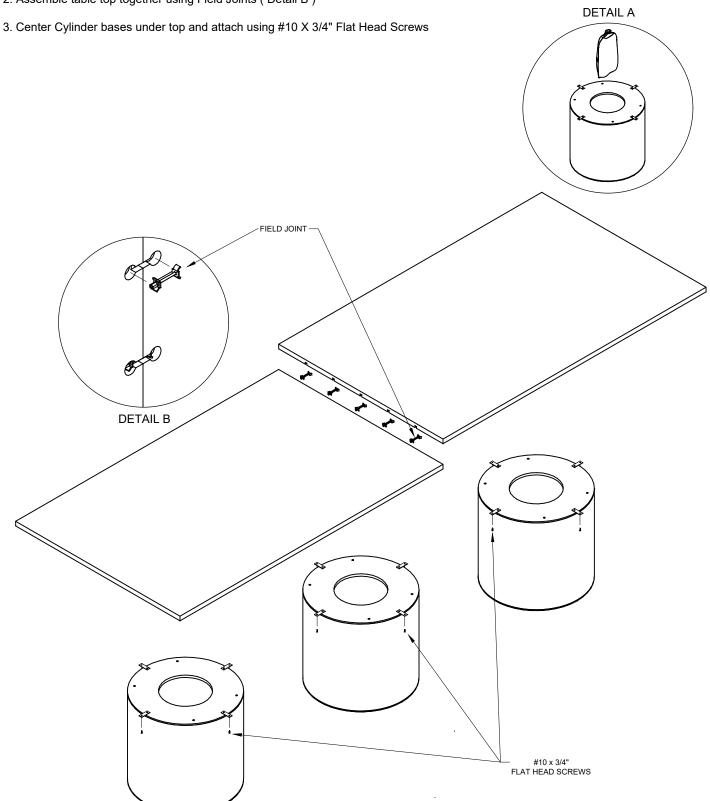
1. Assemble table top together using Field Joints (Detail A)

2. Center Spyda - Y bases under top and attach using #16 x 1" Pan Head Screws



CYLINDER BASE

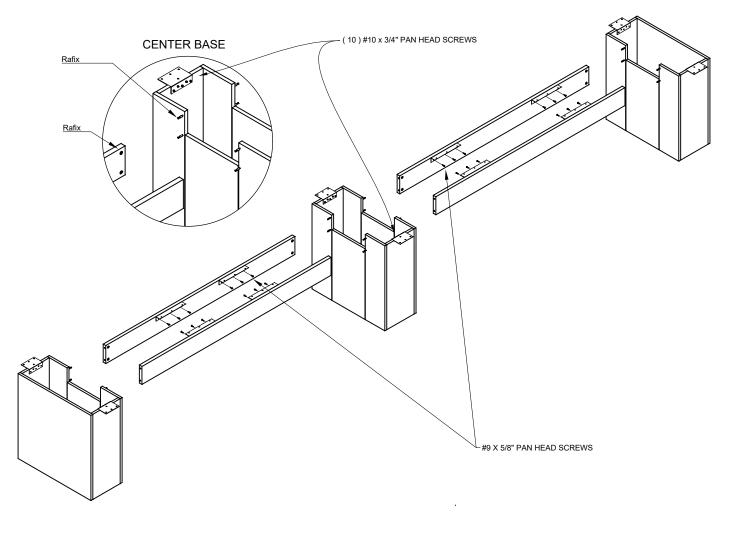
- 1. Place sand bags into Cylinder bases (Detail A)
- 2. Assemble table top together using Field Joints (Detail B)



PLINTH BASE

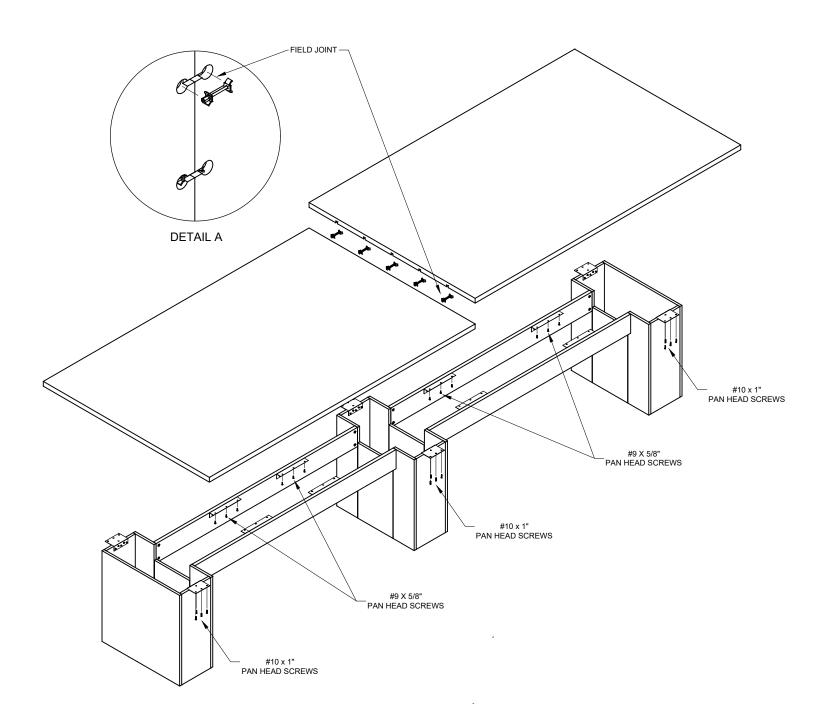
1. Install cam bolts into holes in bases, then align cam bolts with cams installed in the support keels.

- 2. Tighten cams by turning them clockwise until they are completely secure.
- 3. Attach 10" angle irons to support keels using #9 X 5/8" Pan Head Screws. (Angles to be equally spaced apart on support keels)



PLINTH BASE

- 1. Place table top onto base assembly and join together using Field Joints (Detail A)
- 2. Center Plinth bases under top and attach using #10 x 1" Pan Head Screws
- 3. Attach support keels to top using #9 X 5/8" Pan Head Screws.



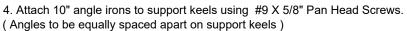
ZI - A BASE

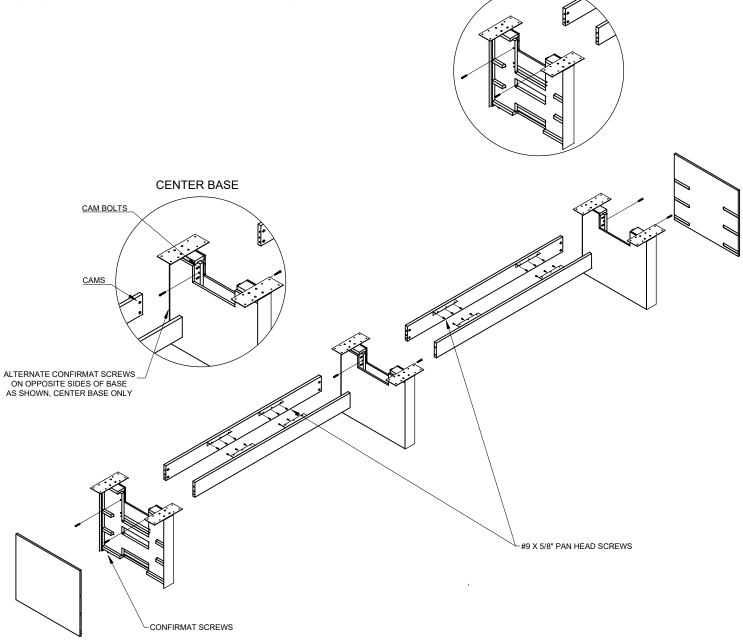
1. Install cam bolts into holes in bases, then align cam bolts with cams installed in the support keels.

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END BASES

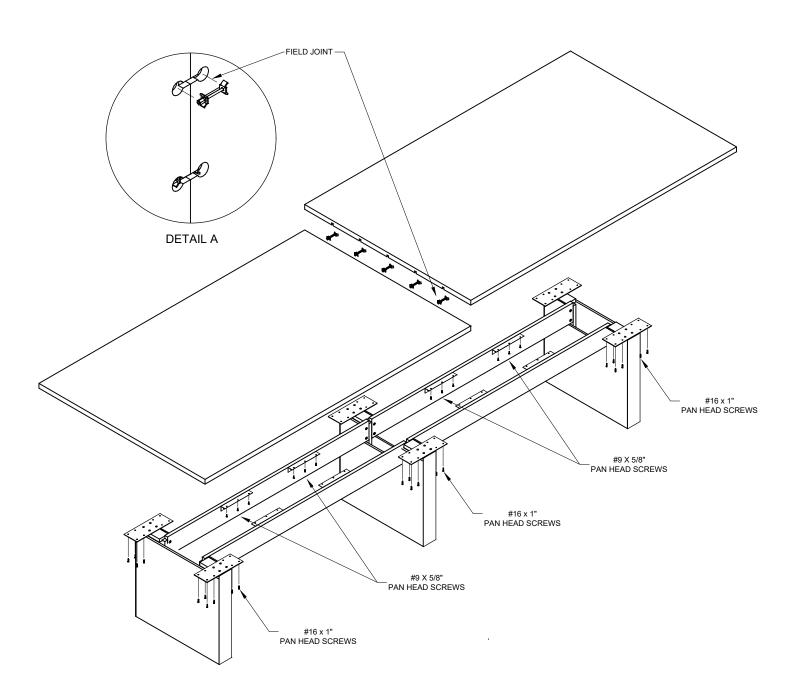
- $\ensuremath{\mathsf{2}}.$ Tighten cams by turning them clockwise until they are completely secure.
- 3. Install confirmat screws. Alternating screws on center base as shown.





ZI - A BASE

- 1. Place table top onto base assembly and join together using Field Joints (Detail A)
- 2. Center ZI A bases under top and attach using #16 x 1" Pan Head Screws
- 3. Attach support keels to table top using #9 X 5/8" Pan Head Screws.

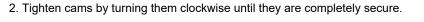


ZI - D BASE

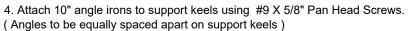
1. Install cam bolts into holes in bases, then align cam bolts with cams installed in the support keels.

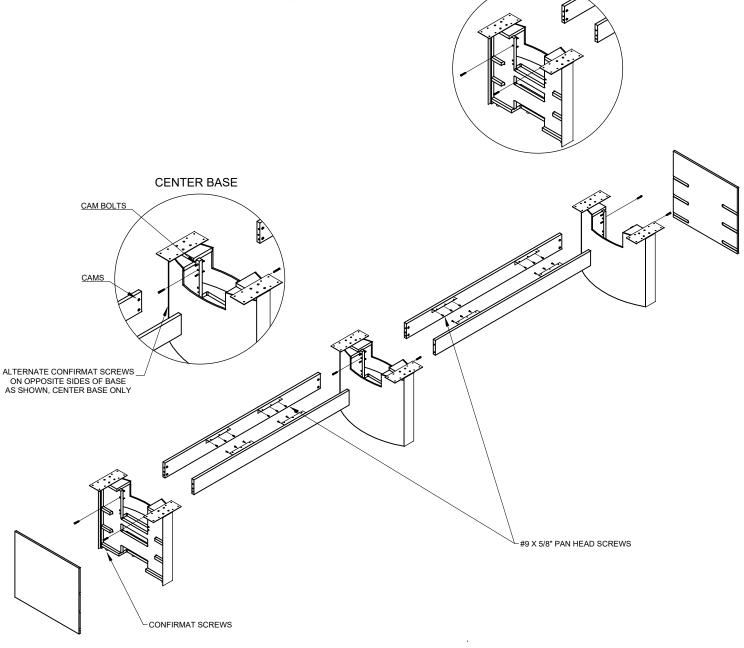
TUOHY

END BASES



3. Install confirmat screws. Alternating screws on center base as shown.





ZI - D BASE

- 1. Place table top onto base assembly and join together using Field Joints (Detail A)
- 2. Center ZI D bases under top and attach using #16 x 1" Pan Head Screws
- 3. Attach support keels to table top using #9 X 5/8" Pan Head Screws.

